

**SRN LUBRICANTS PRIVATE LIMITED**  
**PRODUCT DATA SHEET**



**CIIFROL SPARK EDM 2**

**Description :**

**Ciifrol Spark EDM 2** is a low aromatic mineral oil with exceptional oxidation stability & low viscosity. This oil permits controlled electrical discharge, insulate tool & work piece and flush for chip removal. This Oil is recommended for electrical discharge machining of dies, molds and other complex recessed shapes. This oil has a natural resistance to oxidation. Its low volatility provides adequate safety and control of losses from evaporation during use. Ciifrol Spark EDM 2 provides extended service life with minimum power consumption.

**Typical Applications**

**Ciifrol Spark EDM 2** is specially suited for use in Electrical Discharge Machines or Spark Erosion machines.

**Performance Standards**

**Ciifrol Spark EDM 2** are specially developed proprietary brands of SRN Lubricants.

**Customer Benefits**

- Good Oxidation Stability.
- Low Aromatic content
- High flash point for better safety in operation.
- Good heat transfer characteristics.
- Low odour and toxicity.
- Do not promote eye & skin irritation.
- Good low temperature properties.

**TYPICAL PROPERTIES**

<b>CIIFROL SPARK EDM 2</b>	
<b>Parameters</b>	<b>Typical Results</b>
Viscosity at 40°C, cSt	2.5 to 3.5
Flash Point, COC, °C	110
Pour Point, °C	(-) 3
Aniline Point	75
Dielectric Strength KV Min	10

**Disclaimer:**

The above given values are typical results; however the guaranteed specifications values are different and often lower than the typical values. For the guaranteed specifications, please discuss with SRN Lubricants representative or visit our website [www.ciifrol.co.in](http://www.ciifrol.co.in)

**GURUGRAM PLANT :** Plot No.24,Village Darbaripur  
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